

S/37

DART AEROSPACE LTD	Work Order:	24058
Description: Saddle Kit	Part Number:	K10003
	Qty:	4

Page 1 of 1

Step	Location	Procedure	By	Date	Qty																																																																																
1	DC	Issue Traveller	PF	05.08.12	4																																																																																
2	DC	Photocopy bluefile and type labels per PPP K10003 CHG004 FOR D205-634-0114 D204-635-011 Wk 354	DT	05.08.23	4																																																																																
3	ST	Pick: <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr><td>24</td><td>D2570</td><td>Bushing</td><td>B237G0</td></tr> <tr><td>1</td><td>D2571</td><td>Saddle</td><td>B23801</td></tr> <tr><td>1</td><td>D2572</td><td>Saddle</td><td>B237G0 B23508/23801</td></tr> <tr><td>1</td><td>D2573</td><td>Saddle</td><td>B23802</td></tr> <tr><td>1</td><td>D2574</td><td>Saddle</td><td>B23802</td></tr> <tr><td>1</td><td>D2736-1</td><td>Bracket</td><td>B23686</td></tr> <tr><td>1</td><td>D2736-3</td><td>Bracket</td><td>B23687</td></tr> <tr><td>4</td><td>D2747</td><td>Socket Head Set Screw</td><td>B20317</td></tr> <tr><td>2</td><td>D2876</td><td>Spacer</td><td>B20574</td></tr> <tr><td>2</td><td>D2877</td><td>Spacer</td><td>B21019</td></tr> <tr><td>1</td><td>D2968-041</td><td>Tow Ring</td><td>B21418</td></tr> <tr><td>16</td><td>AN4-6A</td><td>Bolt</td><td>M16.06.7</td></tr> <tr><td>4</td><td>AN4-46A</td><td>Bolt</td><td>M16.6.12</td></tr> <tr><td>8</td><td>AN4-51A</td><td>Bolt</td><td>M18107/M18235</td></tr> <tr><td>8</td><td>AN6-12A</td><td>Bolt</td><td>M16273</td></tr> <tr><td>32</td><td>AN960JD416</td><td>Washer</td><td>M17566</td></tr> <tr><td>8</td><td>AN960JD616</td><td>Washer</td><td>M17231</td></tr> <tr><td>1</td><td>AN970-4</td><td>Washer</td><td>M16895</td></tr> <tr><td>29</td><td>MS21042L4</td><td>Nut (or MS21042-4)</td><td>M15924</td></tr> </tbody> </table>	Qty	Part Number	Description	Batch	24	D2570	Bushing	B237G0	1	D2571	Saddle	B23801	1	D2572	Saddle	B237G0 B23508/23801	1	D2573	Saddle	B23802	1	D2574	Saddle	B23802	1	D2736-1	Bracket	B23686	1	D2736-3	Bracket	B23687	4	D2747	Socket Head Set Screw	B20317	2	D2876	Spacer	B20574	2	D2877	Spacer	B21019	1	D2968-041	Tow Ring	B21418	16	AN4-6A	Bolt	M16.06.7	4	AN4-46A	Bolt	M16.6.12	8	AN4-51A	Bolt	M18107/M18235	8	AN6-12A	Bolt	M16273	32	AN960JD416	Washer	M17566	8	AN960JD616	Washer	M17231	1	AN970-4	Washer	M16895	29	MS21042L4	Nut (or MS21042-4)	M15924	DL	05/08/23	4
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4	QC4	Inspect 100% kit for completeness on the W/O	CD	05/08/23	4																																																																																
5	PK	Pack per PPP K10003	DL	05/08/23	4																																																																																
6	AC	Cost / part: 716.79	54C	05.08.26	4																																																																																
7	DC	Close W/O 710.56 Inspection Level 21	DL	05/08/24	4																																																																																

Rev	Date	Change	Revised By	Approved
D	00.06.26	Added revisions per new dwg K10003 rev.A (ECN 296)	EC	
E	00.11.09	Added AN960JD1016 and D2707-041 to the pick list	EC	
F	01.09.24	Removed paper work and labels.	SM	
G	01.11.29	Added paper work and labels	SM	
H	02.04.11	Added D2968-041 tow ring Change 002	NG	
I	03.01.16	Reformat: Incorporated D205-641-011	KJ/RF	gf

RCP0000336
ASRELEASED
03.01.16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____

PAR #: _____

Fault Category: _____

NCR: Yes

 NoDQA: 

Date: 05/05/2018

NOTE: Date & initial all entries

QA: N/C Closed: _____

Date: _____

Job Costing Report

Dart Aerospace Ltd.
HawkesburyAug 11, 2005
01:37 pm

Work Order No : 0024058
 Project Name : K10003
 Project For : WK537
 Work Order Type : Main
 Main WO Number :
 House Part Number : *K10003
 Description : D205-634-011 Saddle Kit
 Manufactured : Yes
 Amount Req'd : 4
 Amount Done : 0
 Start Date : 08-11-05
 Est Finish Date : 09-11-05
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd :

Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00
 Order Entry No :
 OE Value : 0.00
 Est Mark Up : 0.000%
 Actual Mark Up : 0.000%
 \$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/ (Loss) :	0.00	0.00